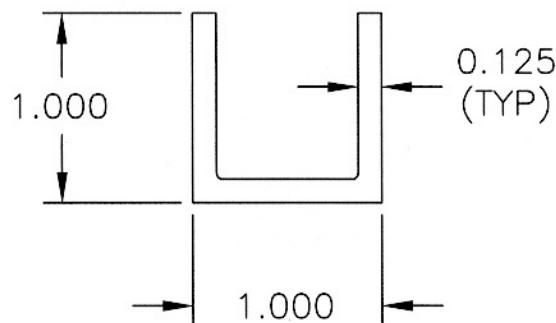




DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D6204 REV. A SHEET 1 OF 1
DATE	01.04.10	TITLE CHANNEL EXTRUSION SCALE 1:1
A	01.04.10	NEW ISSUE

SPECIFICATION CONTROL DRAWING

RELEASED
01.04.23



D6204-XXX CHANNEL EXTRUSION
WHERE XXX IS LENGTH IN INCHES

EG.
D6204-027 IS 27 INCHES LONG

PURCHASE MATERIAL: ALUMINUM CHANNEL
1.000" x 1.000" x 0.125"
6061-T6/T6511 (QQ-A-200/8)
MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi
MINIMUM YIELD TENSILE STRENGTH = 35 ksi

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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